



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

0.070 each
Lush

5093032

D3024-1

Job Sheet 178716



Part No: D3024-1

Job Qty: 12 ea

Part Name: Spacer



Part Weight: 0 lbs

Job Created: 6/6/18

Due Date: 6/26/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV A IPP B 03.05.06 Reformat; Made on Cobra KJ/RF

Ship Via:

5093108

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		6/26/18	0.00	0.00	Start Up Machining-1		
100	Hardinge	12 pcs		6/26/18	0.00	1.42	Hardinge		
130	QC	12 pcs		6/26/18	0.00	0.00	QC8		
140	Packaging	12 pcs		6/26/18	0.00	0.00	Packaging3-1		
150	QC21-SA	12 Ea		6/26/18	0.00	0.00	QC21		

Part Op 100 - Turn blank as per Folio FA267 and Dwg D3024
Descriptions:

DAS JUL 18 2018
21
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.375	303 Round Bar 0.375"	.8748 ft (.0729 ea)	90-Start up Operation	FM 134774-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.375	1	53	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.750Inches ± 0.010	0.745 0.740		
2	Spacer	0.313Inches + 0.005 - 0.000	0.313 0.313	Diameter	
3	Spacer	0.191Inches + 0.010 - 0.000	0.193 0.191	Diameter	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
Description Work Order Deviation		Disposition	
			Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

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Date: 07/18/10

DART
AEROSPACE
Container No: S093108
Part: D3024-1
Job No: 178716
Serial No/Batch: S093108
Revision:
Inspector:
Exp Date:
Instructions:

FAULT CATEGORY		
e	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
'Defect	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Mislabeled	☐ Finish
plete/Unqualified	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence